



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2372-1**Job Sheet 191175****Part No:** D2372-1**Job Qty:** 20 pcs**Part Name:** Cam Lever**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 2/22/19**Job Tracking No:****Due Date:** 3/7/19**Created By:** Chantal Lavoie**Type:** Stock**Description:**

Note: D2372 REV B IPP REV:A 12.02.07 new issue DD verf:JLM IPP REV:B 18.06.13 ADDED ***inspect condition of threads*** DD VERF:JFS

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs	3/7/19	3/7/19	0.00	0.00	Purchasing - 1		FEB 28 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	20 pcs	3/7/19	3/7/19	0.00	0.00	Packaging 2 - 1 - B4B		FEB 28 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		

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**Container No:** S157333**Part:** D2372-1**Job No:** 191175**Serial No/Batch:** S157333**Revision:** B**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 02/28/19

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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
120	QC 6	20 pcs	3/7/19	0.00 0.00	QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
130	Packaging 3-1 - Stock - B4B	20 pcs	3/7/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
140	QC 21 - SA	20 pcs	3/7/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

GAL1990

MAR 28 2019

DAS
21
9-85

MAR 28 2019

Part Op 100 - (Purchasing) Issue P/O: _____ Possible Supplier: Essentra Supplier part#: KCL-208 C OF C is required

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - QC6- All purchased or subcontracted products) ****Inspect condition of threads****

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

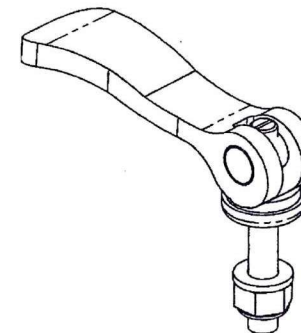
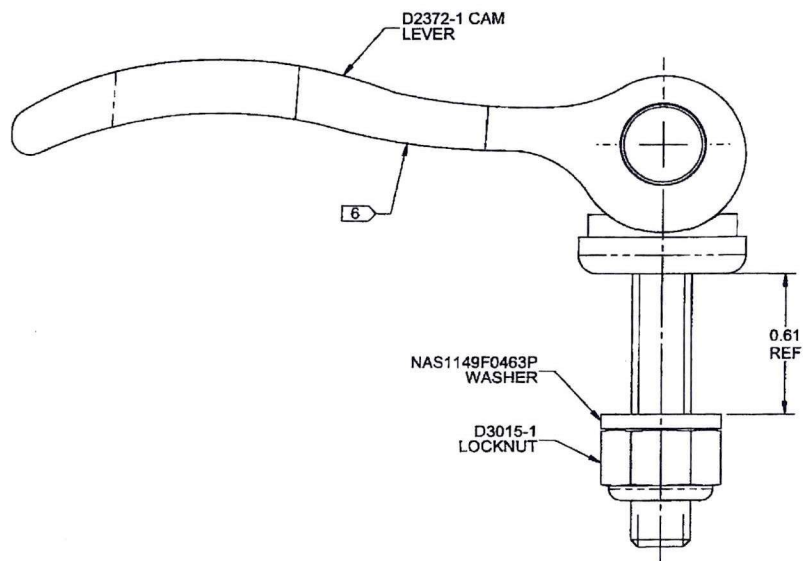
Part / Item	Component Name	Quantity	Operation	Container
KCL-208	Cam Lever D2372-1	20 pcs (1 ea)	100-Purchasing	5157331

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	KCL-208	20	0	0
Part Specifications				
Specifications could not be found.				

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ITEM	QTY D2372	PART NUMBER	DESCRIPTION
	X	D2372	QUICK RELEASE
1	1	D2372-1	CAM LEVER
2	1	D3015-1	LOCKNUT
3	1	NAS1149F0463P	WASHER

SPECIFICATION CONTROL DRAWING



D2372 QUICK RELEASE

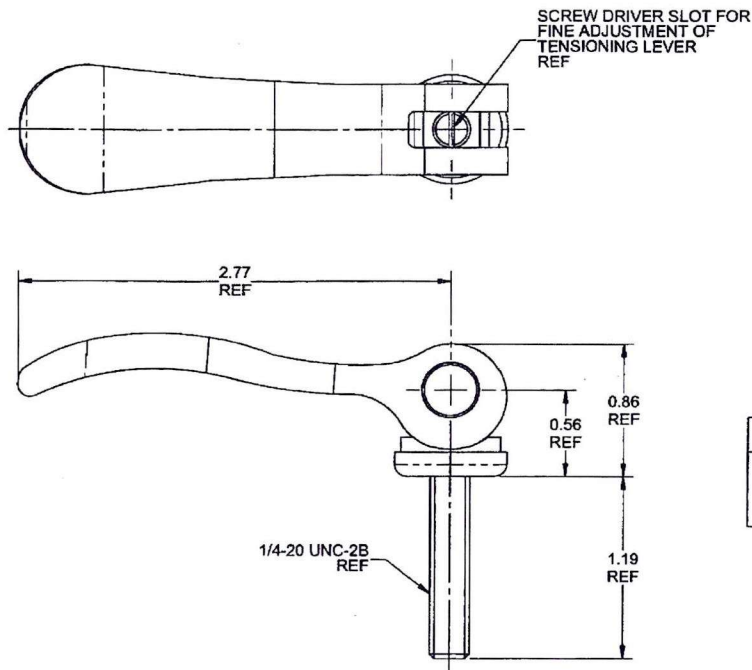
NOTES:

- 1) MATERIAL: SEE SHEET 2
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2372" AND B/N "BXXXXX" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 0.11 lbs

RELEASED
2012-02-06
JW

B	RE-DRAWN IAW QSI 043/044; SUPPLIER AND SUPPLIER P/N WERE "NORCO" AND "25-5129-01". REF: PAR12-159.	MB	12.01.31
A	NEW ISSUE	BW	95.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.01.31		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2372 TITLE QUICK RELEASE REV. B SHEET 1 OF 2 SCALE NTS COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

SPECIFICATION CONTROL DRAWING



D2372-1 CAM LEVER

DART PART NUMBER	DESCRIPTION	SUPPLIER	SUPPLIER PART NUMBER	MATERIAL	WEIGHT
D2372-1	CAM LEVER	REID TOOLS (PREFERRED) McMASTER-CARR (ALTERNATE)	KCL-208 5720K52	HANDLE: ALUMINUM CAM WASHER: NYLON THREADED STUD, PIN, CAP WASHER: STAINLESS STEEL	0.10 lbs

- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE TABLE

RELEASED
2012-02-06

DESIGN	BV	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. B
CHECKED		D2372	SHEET 2 OF 2
MFG. APPR.		TITLE	SCALE
APPROVED		QUICK RELEASE	NTS
DE APPR.		COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	12.01.31		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042679



Supplier: ESS002-VC
Essentra Components
P.O. Box 9900 T-9915, Postal Station A
Toronto
ON
M5M 2J2 Canada

Attention: Farrelly, Jeff

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042679

PO Date: 2/22/19

Due Date: 3/6/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments: Essentra Order 2862931

E-MAILED
FEB 22 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191170	KBP-504		Hand Retractable Spring Plunger D3801-1 As per Dwg D3801 Rev. B	Firmed	-	3/29/19	40 pcs	0 pcs	40 pcs	\$24.05/pcs	\$962.00
2		BLRS-002		Quick Release Pin (3/16" X 1.5")	Firmed	-	3/6/19	8 pcs	0 pcs	8 pcs	\$40.7005/pcs	\$325.60
3		BLRS-010		Quick Release Pin (1/4" X 1")	Firmed	-	3/6/19	5 pcs	0 pcs	5 pcs	\$32.1604/pcs	\$160.80
4		BLRS-020		Quick Release Pin (1/4" X 1.5")	Firmed	-	3/6/19	6 pcs	0 pcs	6 pcs	\$31.5544/pcs	\$189.33
5		CBL-1240		Cable	Firmed	-	3/6/19	500 ft	0 ft	500 ft	\$0.32/ft	\$160.00
6	191175	KCL-208		Cam Lever D2372-1 As per Dwg D2372 Rev. B	Firmed	-	3/6/19	20 pcs	0 pcs	20 pcs	\$31.38/pcs	\$627.60
7		S1030		Spring .025 Wire: .300 O.D X .5 free length	Firmed	-	3/6/19	10 Ea	0 Ea	10 Ea	\$1.1033/Ea	\$11.03
Grand Total:												\$2,436.37

CLW



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PURCHASE ORDER

PO042679



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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1269 E Mount Garfield Road, Suite E
Norton Shores, MI 49441
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Fax: 800-438-1145
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DELIVERY NOTE#:



P68183002862931

CUSTOMER PO#



PO042679 ✓

Bill To: Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

Ship To: DART AEROSPACE LTD
CHANTAL LAVOIE
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA



Load Number: 292880

CUSTOMER NO		ORDER #	Terms	SHIPPED VIA		SHIP DATE
422854		2862931	PPA	UPC2 Intra Canadian Standard		02/22/19
ORD LN	Item Description	Original Quantity	Quantity Shipped	Backorder Quantity	UM	
1	KBP-504 3/8-24 NON-LOCKING SS PULL INDEXING PLUNGER Country Of Origin: DE	40.000	.000	40.000	EA	
2	BLRS-002A 3/16 X 1-1/2 SS BL PIN R - HANDLE B154873 Country Of Origin: US	8.000	8.000		EA	
3	BLRS-010A 1/4 X 1 SS BL PIN R-HANDLE Country Of Origin: US	5.000	5.000		EA	
4	BLRS-020A 1/4 X 1-1/2 SS BL PIN R-HANDLE B154874 Country Of Origin: US	6.000	6.000		EA	
5	CBL-1240 1/16" 7 X 7 STEEL CABLE 100 FOOT LGNTH 1/16" 7 X 7 STEEL CABLE 100 FT LGNTH NYLON COATED Country Of Origin: US	5.000	5.000		EA	

All sales/purchases described herein are subject to Essentra's terms and conditions located at <http://www.essentracomponents.com/en-ca/terms-and-conditions-of-sale>, as amended from time to time and made a part hereof ("Terms and Conditions"). Essentra disclaims and rejects any additional terms and conditions proposed by Customer and the same shall not be binding upon Essentra, regardless of when submitted. Customer's acceptance of the sales/purchases described herein and said Terms and Conditions may be confirmed in writing or any verbal or physical manifestation of acceptance, including, but not limited to, Customer's receipt of goods or payment to Essentra for the sales/purchases described herein.

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture.

All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

Susan Christopher

Quality Manager



1269 E Mount Garfield Road, Suite E
Norton Shores, MI 49441
Phone: 800-253-0421
Fax: 800-438-1145
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DELIVERY NOTE#:



P68183002862931

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PO042679

Bill To: Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA

Ship To: DART AEROSPACE LTD
CHANTAL LAVOIE
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
CANADA



Load Number: 292880

CUSTOMER NO		ORDER #	Terms	SHIPPED VIA		SHIP DATE	
422854		2862931	PPA	UPC2 Intra Canadian Standard		02/22/19	
ORD LN	Item Description	Original Quantity		Quantity Shipped		Backorder Quantity	UM
6	KCL-208 ✓ 2.77 SS ADJ CAM LEVER 1/4-20 X 1.18 STUD CAM LEVER Country Of Origin: DE	20.000		✓ 20.000			EA
7	S-1030 .300 X .025 X .50 SPRING COMPRESSION Country Of Origin: US	10.000		.000		10.000	EA

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Quality Manager